

Abstract**Method and installation for applying a relief decoration to elongate members**

The present invention relates to a method and installation for integrally
5 applying a relief decoration to the surface of solid elongate members. The installation
comprises a pre-heater (43) with pre-heater control means (69), a press (51), and a
camber measurement system (67). The pre-heater (43) is adapted for differently
heating the surface of two opposing faces of an elongate member previous to feeding
it to the press (51) for applying the relief decoration. The camber measurement
10 system (67) measures possible camber of the elongate member coming out of the
press (51) and generates camber measurement signals which are fed back to the pre-
heater control means (69) for controlling the heating of the pre-heater (43). The aim of
the installation of the present invention is to eliminate the camber of following elongate
members to which a relief decoration is to be applied.

15